Rz

--Summary of the Invention--

Insert at page 4, line 8:

Rip

-- Detailed Description of the Invention--

## In the Claims

Please amend claims 1 through 14 as follows:

Subj.

(Amended) A process for primer coating of steel which is intended to be fabricated and overcoated, in which process the steel is primer coated with a primer coating comprising a silica or silicate binder, wherein the binder comprises an aqueous silica sol or alkali metal silicate having a SiO<sub>2</sub>/M<sub>2</sub>O mole ratio, where M represents total alkali metal and ammonium ions, of at least 6:1, and that after the primer coating has dried to the extent that it is touch dry it is treated with a film strengthening solution.

2. (Amended) A process according to claim 1 wherein the touch dry primer coating is sprayed with the film strengthening solution.

Sup 3.

(Amended) A process according to claim 1 wherein the binder is a silica sol of SiO<sub>2</sub>M<sub>2</sub>O mole ratio at least 25:1.

(Amended) A process according to claim 1 wherein the binder comprises an aqueous solution of an alkali metal or ammonium silicate stabilized by a siliconate substituted by at least one anionic group of lower pKa than silicic acid, having a pH of 7 to 10.5 prepared by lowering the pH of a solution of silicate and siliconate by ion exchange.



- 5. (Amended) A process according to claim 1 wherein the primer coating further comprises zinc powder and/or a zinc alloy.
- 6. (Amended) A process according to claim 1 wherein the primer coating further comprises an organic resin.
- (Amended) A process according to claim 1 wherein all components of the coating composition are added and thoroughly mixed shortly before application.
- 8. (Amended) A process according to claim 1 wherein the touch dry primer coating is treated with a solution of a silicate or alkoxysilane.
- (Amended) A process according to claim 1 wherein the solution is applied to the touch dry primer coated steel at 0.005-0.2 liters per square meter primer coated surface.
- 10. (Amended) A process according to claim 1 wherein the touch dry primer coating is treated with an aqueous solution of an inorganic salt of concentration at least 0.01M.
- 11. (Amended) A process according to claim 1 wherein the primer coating of the steel, drying of the primer coating until it is touch dry and application of the treatment solution are carried out successively in an on-line process.
- 12. (Amended) A process according to claim 1 wherein the primer coating is dried at a temperature of 10 60°C in a forced air flow.
- 13. (Amended) A method of using an aqueous solution of an inorganic salt of concentration at least 0.01M as a spray treatment of steel primer coated with a primer coating comprising an aqueous silica sol or alkali metal